

Non-invasive ultrasonic flow and temperature measurement

Permanently installed clamp-on measuring system for water and wastewater pipes

Features

- Highly accurate non-invasive flow and temperature measurement irrespective of the flow direction (bidirectional), with outstanding measurement dynamics, excellent zero-point stability and high repeatability of the measurement results
- Submersible ultrasonic transducers (IP68) provide a reliable and durable solution for flow measurement on buried pipes or for applications where the measuring point can be overflowed
- Simple retrofitting on existing water networks without interruption of supply and disposal and without the need for shaft construction and pipe intrusion, thus saving time and cost

Applications

- Flow and temperature measurement on buried water and wastewater pipes
- Flow and temperature measurement on water and wastewater pipes which can be overflowed





FLUXUS WD



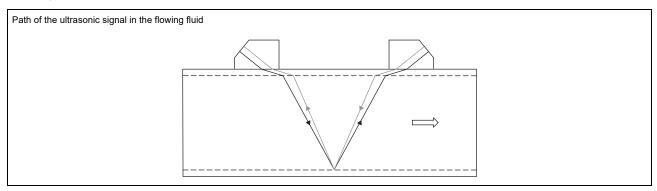
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Function

Measurement principle

The transducers are mounted on the pipe which is completely filled with the fluid. The ultrasonic signals are emitted alternately by a transducer and received by the other. The physical quantities are determined from the transit times of the ultrasonic signals.

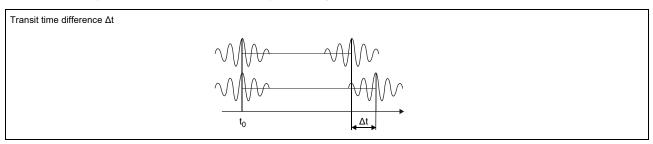


Transit time difference principle

As the fluid where the ultrasound propagates is flowing, the transit time of the ultrasonic signal in flow direction is shorter than the one against the flow direction.

The transit time difference Δt is measured and allows the flowmeter to determine the average flow velocity along the propagation path of the ultrasonic signals. A flow profile correction is then performed in order to obtain the area averaged flow velocity, which is proportional to the volumetric flow rate.

The integrated microprocessors control the entire measuring cycle. The received ultrasonic signals are checked for measurement usability and evaluated for their reliability. Noise signals are eliminated.



HybridTrek

If the gaseous or solid content in the fluid increases occasionally during measurement, a measurement with the transit time difference principle is no longer possible. NoiseTrek mode will then be selected by the flowmeter. This measurement method allows the flowmeter to achieve a stable measurement even with high gaseous or solid content.

The transmitter automatically toggles between the TransitTime and the NoiseTrek mode without having to change the measuring setup.

Calculation of volumetric flow rate

$$\dot{V} = k_{Re} \cdot A \cdot k_a \cdot \frac{\Delta t}{2 \cdot t_{\gamma}}$$

where

V - volumetric flow rate

k_{Re} - fluid mechanics calibration factor

A - cross-sectional pipe area

k_a - acoustical calibration factor

Δt - transit time difference

t_v - average of transit times in the fluid

Calculation of sound speed and fluid temperature

The fluid sound speed can be determined from the transit times in the fluid and the geometry of the measuring point. The sound speed is fluid specific and temperature dependent. This curve is stored in the fluid data set for water. Thus, the fluid temperature can be determined from the sound speed.

Number of sound paths

The number of sound paths is the number of transits of the ultrasonic signal through the fluid in the pipe. Depending on the number of sound paths, the following methods of installation exist:

· reflection arrangement

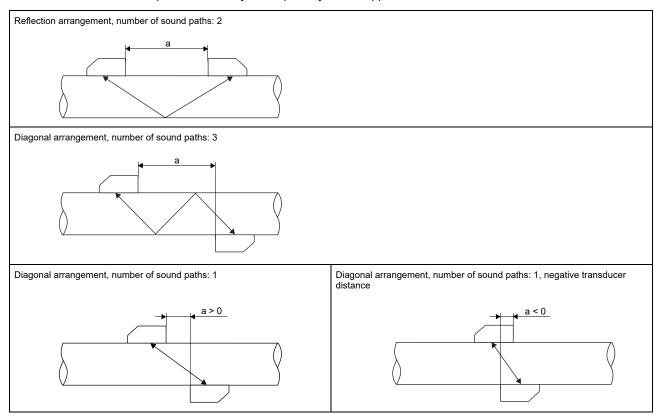
The number of sound paths is even. The transducers are mounted on the same side of the pipe. Correct positioning of the transducers is easy.

· diagonal arrangement

The number of sound paths is odd. The transducers are mounted on opposite sides of the pipe. In the case of a high signal attenuation by the fluid, pipe and coatings, diagonal arrangement with 1 sound path will be used.

The preferred method of installation depends on the application. While increasing the number of sound paths increases the accuracy of the measurement, signal attenuation increases as well. The optimum number of sound paths for the parameters of the application will be determined automatically by the transmitter.

As the transducers can be mounted with the transducer mounting fixture in reflection arrangement or diagonal arrangement, the number of sound paths can be adjusted optimally for the application.



a - transducer distance

Transmitter

Technical data

		FLUXUS WD	FLUXUS WD Extended
			LOVO2 AND Extellinen
		příma příma	
design		standard field device	standard field device with inputs
application		flow measurement on 1 water pipe	flow measurement on 1 or 2 water pipes
transducers		WD6500: CDG1Ll8 or CDG1N52 WD1200: CDK1Ll8 or CDK1N52 WD400: CDM2Ll8 or CDM2N52	
measurement			
measurement		transit time difference correlation principle,	
principle	m/o	automatic NoiseTrek selection for measurements with high gase 0.0125	eous or solid content
flow velocity repeatability	m/s	0.15 % MV ±0.005 m/s	
fluid		lwater	
temperature com-		corresponding to the recommendations in ANSI/ASME MFC-5.1	1-2011
pensation			
	tainty	y (volumetric flow rate)	
measurement uncertainty of the measuring system ¹		±0.3 % MV ±0.005 m/s	
measurement uncer- tainty at the measu- ring point ²		±1 % MV ±0.005 m/s	
measurement uncer	tainty	(temperature)	
measurement uncertainty at the measuring point ²		±0.2 K (fluid temperature: 030 °C, inner pipe diameter: min. 20	00 mm)
transmitter	-	!	
power supply		• 100230 V/5060 Hz or • 2032 V DC or	
		• 1116 V DC	
, ,	W	< 15	
number of measuring channels		1, optional: 2	2
damping		0100 (adjustable)	
measuring cycle response time		1001000 (1 channel) 1 (1 channel), option: 0.02	
housing material	3	aluminum, powder coated or stainless steel 316L (1.4404)	
degree of protection		IP66	
dimensions	mm	see dimensional drawing	
weight	kg	aluminum housing: 5.4 stainless steel housing: 5.1	
fixation		wall mounting, optional: 2" pipe mounting	
ambient temperature	°C	-40+60 (< -20 without operation of the display)	
display		128 x 64 pixels, backlight English, German, French, Spanish, Dutch, Russian, Polish, Tur	kish Italian
menu language measuring functions		Linguisti, German, French, Spanish, Dutch, Russian, Polish, Tur	niəli, italiali
physical quantities	ī	volumetric flow rate, mass flow rate, flow velocity	
totaliser	i -	volume, mass	
calculation functions	İ	average, difference, sum (2 measuring channels necessary)	
diagnostic functions		sound speed, fluid temperature, signal amplitude, SNR, SCNR,	standard deviation of amplitudes and transit times
communication inte	rface		
service interfaces		measured value transmission, parametrisation of the transmitter	r:
		• USB	
<u> </u>	ļ	• LAN	
process interfaces		max. 1 option:	
		• RS485 (ASCII sender)	
		Modbus RTU	
		BACnet MS/TP	
		• M-Bus	
		• HART	
		Profibus PA	
		• FF H1	
		Modbus TCP	
		BACnet IP	

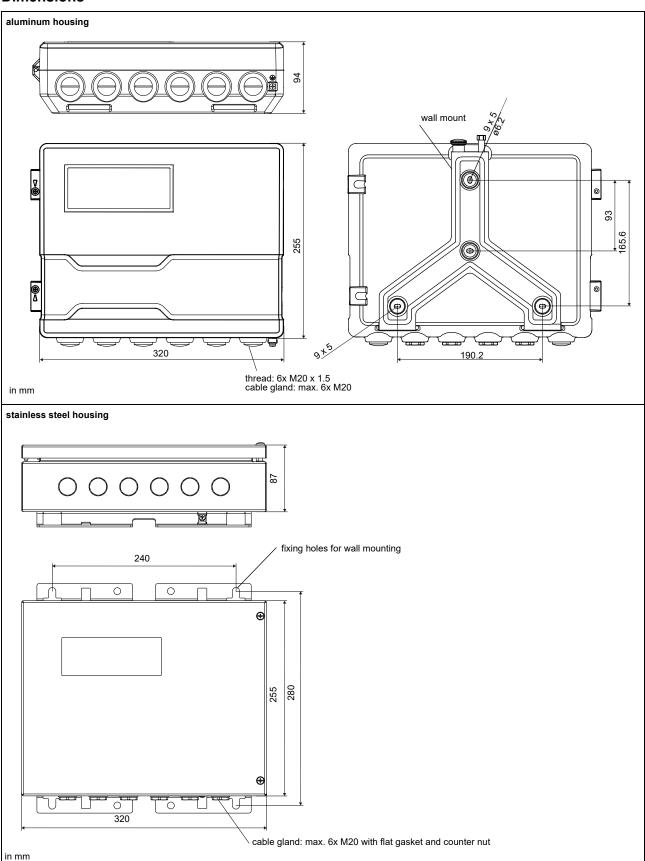
with aperture calibration of the transducers
for transit time difference principle and reference conditions

		FLUXUS WD	FLUXUS WD Extended
accessories		. 20,100 1.2	. 20.00 112 Exterior
data transmission kit	. 1	IUSB cable	
software		 FluxDiagReader: reading of measured values and paramet 	ers graphical presentation
Soliware		,	al presentation, report generation, parametrisation of the transmitter
data logger	ļ	FluxDiag (optional). Teading of measurement data, graphica	ar presentation, report generation, parametrisation of the transmitter
loggable values	1	all physical quantities, totalised physical quantities and diagn	nostic values
capacity	-	lmax. 800 000 measured values	ostic values
outputs		max. 600 000 measured values	
outputs	1	The outputs are galvanically isolated from the transmitter.	
number		switchable current output: 2 or (1 and HART)	switchable current output: 4 or (2 and HART)
liullibei		. , ,	
	<u> </u>	digital output: 2	digital output: 3
 switchable currer 			
range	mA	420 (3.222)	
accuracy		0.04 % MV ±3 μA	
active output		R _{ext} < 350 Ω	
passive output		$U_{\text{ext}} = 830 \text{ V}$, depending on R_{ext} ($R_{\text{ext}} < 1 \text{ k}\Omega$ at 30 V)	
• HART		1	
range	mA	420	
accuracy		0.1 % MV ±15 μA	
active output		$U_{int} = 24 \text{ V}, R_{ext} < 500 \Omega$	
 digital output 			
functions		frequency output	
		binary output	
		pulse output	
number	i i	3	
operating parame-		530 V/< 100 mA	
ters			
frequency output			
 range 	kHz	05	
binary output			
 binary output as 		limit, change of flow direction or error	
alarm output			
pulse output			
 functions 		mainly for totalising	
 pulse value 	units	0.011000	
 pulse width 	ms	0.051000	
inputs			
		The inputs are galvanically isolated from the transmitter.	
 current input 			
number		-	2
accuracy		-	0.1 % MV ±10 μA
active input	Ì	-	U _{int} = 24 V, R _{int} = 50 Ω, P _{int} < 0.5 W, not short-circuit proof
• range	mΑ	-	020
passive input	Ì	-	$R_{int} = 50 \Omega$, $P_{int} < 0.3 W$
• range	mΑ	-	-20+20
1	-	1	1

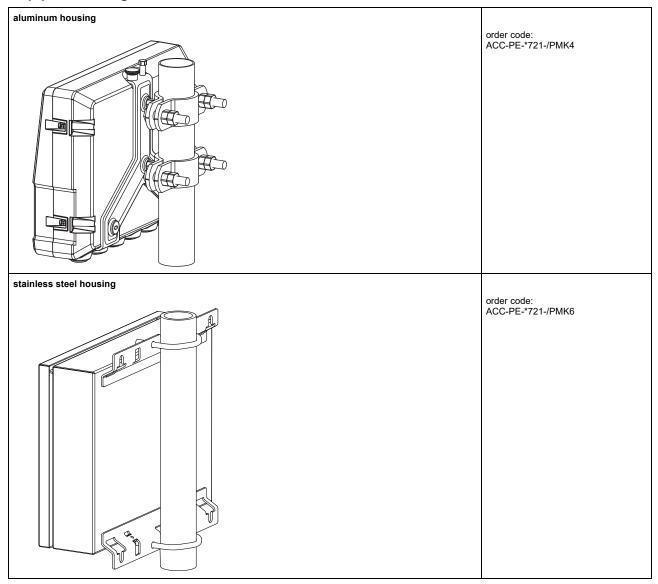
¹ with aperture calibration of the transducers

 $^{^{2}\,}$ for transit time difference principle and reference conditions

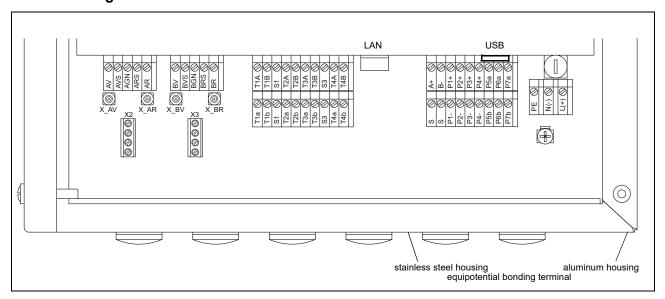
Dimensions



2" pipe mounting kit



Terminal assignment

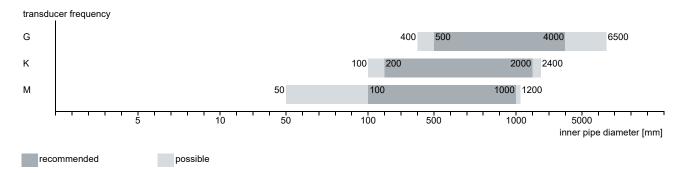


power supply ¹									
terminal			connecti	on (AC)			connection (DC)		
PE	E						earth		
N(-)							-		
L(+)	(+)						+		
transducers, ext	ension cabl	e							
measuring chan	nel A			measuring	channel B			transducer	
terminal		connection		terminal		connecti	on		
AV		signal		BV		signal		1	
AVS		internal shield		BVS		internal sl	hield	-	
ARS		internal shield		BRS		internal shield		☆	
AR		signal		BR		signal			
outputs ¹									
terminal	con	nection			terminal		connection	communication interface	
P1+P4+	curre	ent output, HART (P	1)		A+		signal +	• RS485 ¹	
P1P4-								 Modbus RTU¹ 	
					B-	signal -		BACnet MS/TP ¹ M-Bus ¹	
P5aP7a	digit	al output			S		shield		
P5bP7b								Profibus PA ¹	
								• FF H1 ¹	
					USB		type B	service (FluxDiag	
							Hi-Speed USB 2.0	FluxDiagReader)	
							Device	J,	
					LAN		RJ45	service (FluxDiag	
							10/100 Mbps Ethern	net FluxDiagReader)	
								 Modbus TCP 	
								BACnet IP	

¹ cable (by customer):
- e.g. flexible wires, with insulated wire ferrules, wire cross-section: 0.25...2.5 mm²
- outer diameter of the cable (stainless steel housing, with ferrite nut): max. 7.6 mm

Transducers

Transducer selection



Technical data

Shear wave transducers

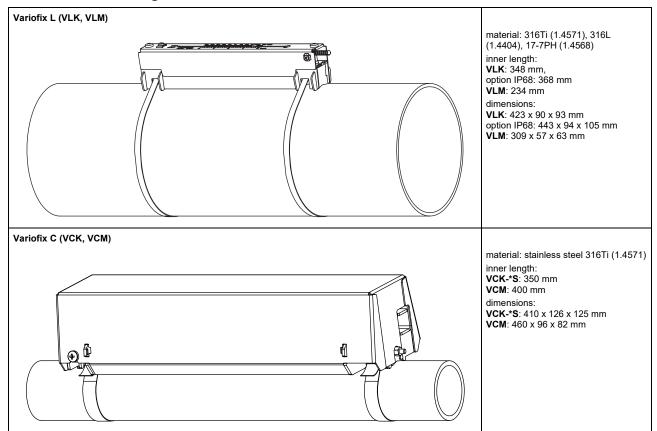
technical type		CDG1N52	CDK1N52	CDM2N52
transducer frequency	MHz	0.2	0.5	1
inner pipe diameter	d		•	
min. extended	mm	400	100	50
min. recommended	mm	500	200	100
max. recommended	mm	4000	2000	1000
max. extended	mm	6500	2400	1200
pipe wall thickness			•	
min.	mm	11	5	2.5
material				
housing		PEEK with stainless steel cover 316L (1.4404)	PEEK with stainless steel cover 316L (1.4404)	PEEK with stainless steel cover 316L (1.4404)
contact surface		PEEK	PEEK	PEEK
degree of protection		IP67	IP67	IP67
transducer cable			•	
type		1699	1699	1699
length	m	5	5	4
dimensions				
length I	mm	129.5	126.5	64
width b	mm	51	51	32
height h	mm	67	67.5	40.5
dimensional drawing		• • • • • • • • • • • • • • • • • • • •		٠٠٠
weight (without cable)	kg	0.47	0.36	0.066
pipe surface temper			1	
min.	°C	-40	-40	-40
max.	°C	+130	+130	+130
ambient temperature		1	1	
min.	°C	-40	-40	-40
max.	°C	+130	+130	+130
temperature com- pensation		х	х	х

Shear wave transducers (IP68)

technical type		CDG1LI8	CDK1LI8	CDM2LI8
transducer frequency		0.2	0.5	1
inner pipe diameter	d			
min. extended	mm	400	100	50
min. recommended	mm	500	200	100
max. recommended	mm	4000	2000	1000
max. extended	mm	6500	2400	1200
pipe wall thickness				
min.	mm	11	5	2.5
material				
housing		PEEK with stainless steel cover 316Ti (1.4571)	PEEK with stainless steel cover 316Ti (1.4571)	PEEK with stainless steel cover 316Ti (1.4571)
contact surface		PEEK	PEEK	PEEK
degree of protection		IP68 ¹	IP68 ¹	IP68 ¹
transducer cable		l	l	1
type		2550	2550	2550
length	m	12	12	12
dimensions		•	•	
length I	mm	130	130	72
width b	mm	54	54	32
height h	mm	83.5	83.5	46
dimensional drawing				
weight (without cable)	kg	0.43	0.43	0.085
pipe surface temper				
min.	°C	-40	-40	-40
max.	°C	+100	+100	+100
ambient temperature		T	T	1
min.	°C	-40	-40	-40
max.	°C	+100	+100	+100
temperature com- pensation		x	x	x

pensation | | 1 test conditions: 3 months/2 bar (20 m)/20 °C

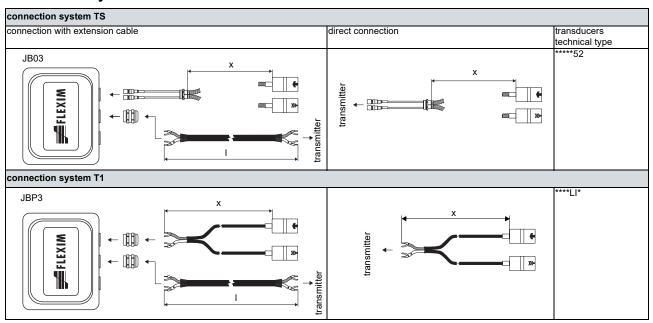
Transducer mounting fixture



Coupling materials for transducers

type	ambient temperature
	°C
coupling foil type VT	-10+200

Connection systems



Cable

transducer cable						
type		1699	2550			
weight	kg/ m	0.094	0.035			
ambient temperature	°C	-55+200	-40+100			
properties			longitudinal watertight			
cable jacket						
material		PTFE	PUR			
outer diameter	mm	2.9	5.2 ±0.2			
thickness	mm	0.3	0.9			
colour	ĺ	brown	grey			
shield	ĺ	x	x			
sheath		•	•			
material		stainless steel 316Ti (1.4571)	-			
outer diameter	mm	8	Í-			

extension cable	extension cable						
type		2615	5245				
order code		ACC-PE- GNNN-/EXEXXXX	ACC-PE- GNNN-/EXA1XXX				
weight	kg/ m	0.18	0.38				
ambient temperature	°C	-30+70	-30+70				
properties		halogen free	halogen free				
		fire propagation test according to IEC 60332-1	fire propagation test according to IEC 60332-1				
		combustion test according to IEC 60754-2	combustion test according to IEC 60754-2				
cable jacket							
material		PUR	PUR				
outer diameter	mm	max. 12	max. 12				
thickness	mm	2	2				
colour		black	black				
shield		x	x				
sheath							
material		-	steel wire braid with copolymer sheath				
outer diameter	mm	-	max. 15.5				

XXX - cable length in m

Cable length

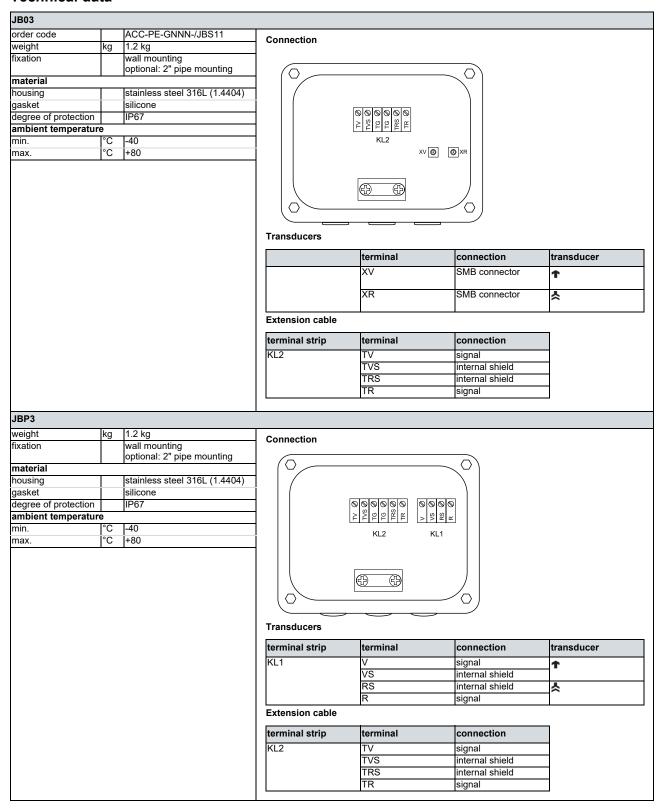
transducer frequency		F, G, H, K		M, P Q		Q			S	
connection system	connection system TS									
transducers technical type		х		х		х	I	х		
*D***5*	m	5	≤ 300	4	≤ 300	3	≤ 90	2	≤ 40	
****LI*	m	12	≤ 300	12	≤ 300	-	-	-	-	

x - transducer cable length

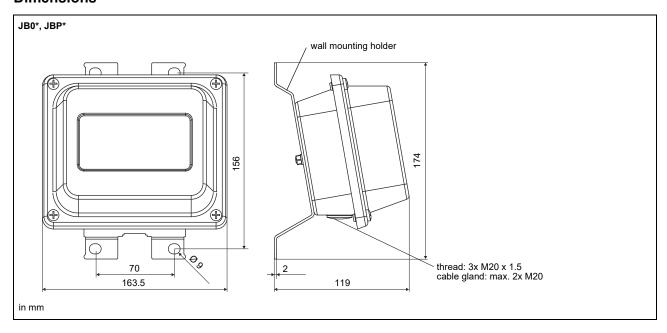
I - max. length of extension cable (depending on the application)

Junction box

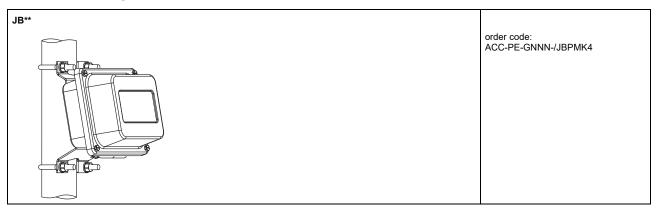
Technical data



Dimensions



2" pipe mounting kit





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